



TERMALINE[®] SEMICONDUCTOR
LOAD RESISTOR
SERIES 8940SC

OPERATION MANUAL

WARNING

**This unit requires the supplied vent plug be installed prior to use.
Operating the unit without the vent plug installed WILL result in equipment damage and may
cause personal injury.**

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INSTRUCTION BOOK PART NUMBER 920-8940-SEMICON REV. B

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Safety Precautions

The following are general safety precautions that are not necessarily related to any specific part or procedure, and do not necessarily appear elsewhere in this publication. These precautions must be thoroughly understood and apply to all phases of operation and maintenance.

WARNING

Keep Away From Live Circuits

Operating Personnel must at all times observe general safety precautions. Do not replace components or make adjustments to the inside of the test equipment with the high voltage supply turned on. To avoid casualties, always remove power.

WARNING

Shock Hazard

Do not attempt to remove the RF transmission line while RF power is present. Capacitors can store a dangerous electrical charge. Avoid contact with all system capacitors. If it is necessary to perform work near a system capacitor, be sure to discharge the capacitor through a low resistance.

WARNING

Do Not Service Or Adjust Alone

Under no circumstances should any person reach into an enclosure for the purpose of service or adjustment of equipment except in the presence of someone who is capable of rendering aid.

WARNING

Safety Earth Ground

An uninterruptible earth safety ground must be supplied from the main power source to test instruments. Grounding one conductor of a two conductor power cable is not sufficient protection. Serious injury or death can occur if this grounding is not properly supplied.

WARNING

Resuscitation

Personnel working with or near high voltages should be familiar with modern methods of resuscitation.

WARNING

Remove Power

Observe general safety precautions. Do not open the instrument with the power on.


Safety Symbols

WARNING

Warnings call attention to a procedure, which if not correctly performed could result in personal injury.

CAUTION

Cautions call attention to a procedure, which if not correctly performed could result in damage to the instrument.

	The caution symbol appears on the equipment indicating there is important information in the instruction manual regarding that particular area.
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NOTE

Notes call attention to supplemental information.

Warning Statements

The following safety warnings appear in the text where there is danger to operating and maintenance personnel and are repeated here for emphasis.

WARNING

The load weighs 236 lbs (107 kg), do not attempt to lift alone. Two or more people, or mechanical assistance, are required to lift the load. Injury may result from attempting to lift alone.

See pages 3, 5, and 15.

WARNING

The vent plug must be installed at all times when the unit is in operation or cooling. Always check to ensure vent plug is installed prior to operation. Failure to do so WILL result in damage to the equipment and endanger the operator's safety.

See pages 4, 6, and 16.

WARNING

Turn off AC power and RF power when attaching the power cable.

See page 7.

WARNING

Do not touch the load during operation. During operation, load surfaces are extremely hot. Touching the load during or after operation may cause burns.

See page 8.

WARNING

Never attempt to connect or disconnect RF equipment from the transmission line while RF power is being applied. Leaking RF energy is a potential health hazard.

See pages 7, 8, and 10.

WARNING

Disconnect the unit from all power sources before servicing. The unit may be energized from multiple sources. The potential for electric shock exists.

See pages 10, 12, 13, 13, 15, 16, 16, and 18.

WARNING

Do not operate with side panel removed. Doing so could result in personal injury.

See page 12.

Caution Statements

The following equipment cautions appear in the text whenever the equipment is in danger of damage and are repeated here for emphasis.

CAUTION

Maximum power is 3,700 W when the blower is not running. If the indicator light should turn off, immediately reduce RF power to less than 3,700 W.

See page 2.

CAUTION

Do not block airflow. The air intake vent on the bottom of the load must not be obstructed.

See page 3.

CAUTION

This load is designed for operation in a horizontal position only, with the vent plugs up. Do not use in any other manner.

See page 4.

CAUTION

Blocking should be used to support the load to avoid damage to the RF connector. The RF connector extends from the front of the load.

See page 5.

CAUTION

Blocking should be used to support the load to avoid damage to the thermoswitch. The thermoswitch extends from the back of the load.

See page 5 and 15

CAUTION

If installed, connect optional interlock before applying RF power.

See page 6 and 8.

CAUTION

Check the local electrical code for proper AC hookup prior to operation of the unit. Make sure the neutral or return hookup is only used for that purpose.

See page 7.

CAUTION

Do not use a cleaning solution that will damage the plastic parts of the fan.

See page 12.

CAUTION

Use only Bird coolant, P/N 5-1070, to prevent damage to the load.

See page 13.

Safety Statements

USAGE

ANY USE OF THIS INSTRUMENT IN A MANNER NOT SPECIFIED BY THE MANUFACTURER MAY IMPAIR THE INSTRUMENT'S SAFETY PROTECTION.

USO

EL USO DE ESTE INSTRUMENTO DE MANERA NO ESPECIFICADA POR EL FABRICANTE, PUEDE ANULAR LA PROTECCIÓN DE SEGURIDAD DEL INSTRUMENTO.

BENUTZUNG

WIRD DAS GERÄT AUF ANDERE WEISE VERWENDET ALS VOM HERSTELLER BESCHRIEBEN, KANN DIE GERÄTESICHERHEIT BEEINTRÄCHTIGT WERDEN.

UTILISATION

TOUTE UTILISATION DE CET INSTRUMENT QUI N'EST PAS EXPLICITEMENT PRÉVUE PAR LE FABRICANT PEUT ENDOMMAGER LE DISPOSITIF DE PROTECTION DE L'INSTRUMENT.

IMPIEGO

QUALORA QUESTO STRUMENTO VENISSE UTILIZZATO IN MODO DIVERSO DA COME SPECIFICATO DAL PRODUTTORE LA PROZIONE DI SICUREZZA POTREBBE VENIRNE COMPROMESSA.

SERVICE

SERVICING INSTRUCTIONS ARE FOR USE BY SERVICE - TRAINED PERSONNEL ONLY. TO AVOID DANGEROUS ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICING UNLESS QUALIFIED TO DO SO.

SERVICIO

LAS INSTRUCCIONES DE SERVICIO SON PARA USO EXCLUSIVO DEL PERSONAL DE SERVICIO CAPACITADO. PARA EVITAR EL PELIGRO DE DESCARGAS ELÉCTRICAS, NO REALICE NINGÚN SERVICIO A MENOS QUE ESTÉ CAPACITADO PARA HACERLO.

WARTUNG

ANWEISUNGEN FÜR DIE WARTUNG DES GERÄTES GELTEN NUR FÜR GESCHULTES FACHPERSONAL.

ZUR VERMEIDUNG GEFÄHRLICHE, ELEKTRISCHE SCHOCKS, SIND WARTUNGSARBEITEN AUSSCHLIEßLICH VON QUALIFIZIERTEM SERVICEPERSONAL DURCHZUFÜHREN.

ENTRETIEN

L'EMPLOI DES INSTRUCTIONS D'ENTRETIEN DOIT ÊTRE RÉSERVÉ AU PERSONNEL FORMÉ AUX OPÉRATIONS D'ENTRETIEN. POUR PRÉVENIR UN CHOC ÉLECTRIQUE DANGEREUX, NE PAS EFFECTUER D'ENTRETIEN SI L'ON N'A PAS ÉTÉ QUALIFIÉ POUR CE FAIRE.

ASSISTENZA TECNICA

LE ISTRUZIONI RELATIVE ALL'ASSISTENZA SONO PREVISTE ESCLUSIVAMENTE PER IL PERSONALE OPPORTUNAMENTE ADDESTRATO. PER EVITARE PERICOLOSE SCOSSE ELETTRICHE NON EFFETTUARE ALCUNA RIPARAZIONE A MENO CHE QUALIFICATI A FARLA.

CONNECT INTERLOCK TO TRANSMITTER/GENERATOR/AMPLIFIER BEFORE OPERATING.

BRANCHER LE VERROUILLAGE À L'ÉMETTEUR/GÉNÉRATEUR/AMPLIFICATEUR AVANT EMPLOI.

CONECTE EL INTERBLOQUEO AL TRANSMISOR/GENERADOR/AMPLIFICADOR ANTES DE LA OPERACION.

VOR INBETRIEBNAHME VERRIEGELUNG AM SENDER/GENERATOR/VERSTÄRKER ANSCHLIESSEN.

PRIMA DI METTERE IN FUNZIONE L'APPARECCHIO, COLLEGARE IL DISPOSITIVO DI BLOCCO AL TRASMETTITORE/GENERATORE/AMPLIFICATORE.

About This Manual

This instruction book covers the models listed below:

115 VAC	230 VAC
8941-115SC13	8941-230SC13

Changes to this Manual

We have made every effort to ensure this manual is accurate. If you discover any errors, or if you have suggestions for improving this manual, please send your comments to our Solon, Ohio factory. This manual may be periodically updated. When inquiring about updates to this manual refer to the part number and revision on the title page.

Chapter Layout

Introduction — Describes the features of the Bird Termaline RF Load Resistor lists equipment supplied and optional equipment, and provides power-up instructions.

Theory of Operation — Describes how the Termaline RF Load Resistor works and its functions.

Installation — Describes the how to install the Termaline RF Load Resistor.

Operating Instructions — Describes procedures require for operating the load resistor equipped with a blower unit.

Maintenance — Lists routine maintenance tasks as well as troubleshooting for common problems. Specifications and parts information are also included.

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Bird 8940 Series Semiconductor Loads are general purpose, 50 ohm, coaxial RF transmission line terminations, useful as standby reject loads. They provide accurate, dependable, and low reflection line terminations over a frequency range of DC – 20 MHz, specially calibrated for great stability at 13.56 MHz. Up to 15,000 watts can be dissipated.

The loads have a coolant chamber surrounded by radiator fins. The front and rear fins form mounting flanges which can be used as supports for freestanding use or as brackets for fixed mounting. A vent plug at the top of the unit relieves internal pressure from coolant expansion. A blower with five axial fans is on the bottom of the load. The load's simple and rugged design minimizes maintenance requirements.

Items Supplied

NOTE

The load is pre-filled with coolant at the factory.

- Load Resistor
- Detachable 3-wire power cable
- Shipping Plug
- Vent Plug
- Instruction Manual

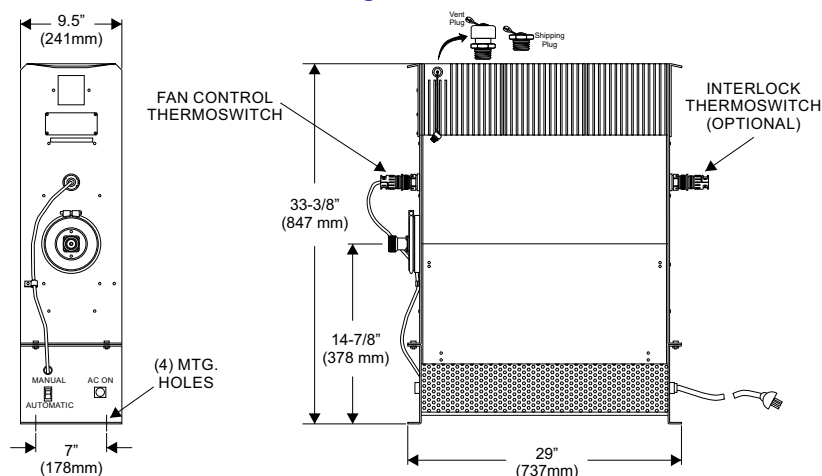
Items Required but not Supplied

- Coupling Kit: Connects the load to the RF line
- Male plug for the power cable (230 VAC only)

Optional Accessories

- Interlock Thermoswitch: Automatically shuts off the generator to prevent overheating of the load

Figure 1 Bird 8940 Series Outline Drawing



Load Resistor

Bird 8940 Loads consist of two thin-film-on-ceramic resistors immersed in a dielectric coolant. The resistors, individually selected for accuracy, are enclosed in special housings. When surrounded by the coolant, this produces a uniform, practically reflectionless line termination over the specified frequencies.

Coolant

The load is cooled by forced air and natural fluid convection currents. The coolant, chosen for its desirable dielectric and thermal characteristics, carries heat from the resistor to the walls of the cooling tank, where radiator fins surrounding the tank transfer the heat to the forced air flow.

When the coolant is heated, thermal expansion causes an increase in the internal pressure. A vent plug relieves this pressure while protecting the opening from dirt or other contaminants.

Fans

Forced airflow is provided by five axial fans beneath the heat exchanger. Baffles direct the air over the radiator fins for more efficient cooling. A passive, normally open control thermoswitch closes when the coolant reaches 60 °C (140 °F), turning the fans on.

Power Rating Reduction

CAUTION

Maximum power is 3,700 W when the blower is not running. If the indicator light should turn off, immediately reduce RF power to less than 3,700 W.

The baffles interfere with the free flow of normal air currents, causing a 75% reduction in heat transfer efficiency if the forced airflow is stopped. The maximum power dissipation when the fans are not functioning is 3.75 kW.

Thermal Interlock

When installed, a passive, normally closed over-temperature thermoswitch opens above the maximum safe load temperature of 226 °C (439 °F), turning off generator power. The interlock will not permit use of the generator until the load has reached a safe temperature.

This chapter provides information for on-site requirements, unpacking, inspection, and preparing the load for use.

Unpacking and Inspection

WARNING

The load weighs 236 lbs (107 kg), do not attempt to lift alone. Two or more people, or mechanical assistance, are required to lift the load. Injury may result from attempting to lift alone.

1. Carefully inspect shipping container for signs of damage.
 - If the shipping container is damaged, do not unpack the unit. Immediately notify the shipping carrier and Bird Technologies.
 - If the shipping container is not damaged, unpack the unit. Save shipping materials for repackaging.
2. Inspect unit for visual signs of damage.

NOTE

If there is damage, immediately notify the shipping carrier and Bird Technologies.

Site and Shelter Requirements

CAUTION

Do not block airflow. The air intake vent on the bottom of the load must not be obstructed.

The unit should be operated in a dry, dust and vibration free environment.

Do not use outdoors or in areas of condensing humidity.

The ambient temperature range should remain between +5 to +40 °C (+41 to +104 °F) for proper operation.

Allow at least 15" (40 cm) of clearance on all sides of the load, or mount it over a suitably reinforced opening measuring 42"L x 7"W x 5"D (660 x 178 x 127 mm).

Place the unit as close as possible to the transmitting equipment, to permit the shortest possible cable length.

Tools Required

The following tools and supplies will be required to prepare the unit for use:

- Wrenches
- Screwdrivers
- Bolt and nut sets or lag screws for mounting ($\frac{3}{8}$ "(9.53 mm) max. diameter)

These tools and supplies are required for the optional thermoswitch installation:

- 9/16 Hex wrench
- Pipe sealing compound (Loctite 567, or equivalent)
- Soldering Iron and solder
- Torque Wrench

Mounting

CAUTION

This load is designed for operation in a horizontal position only, with the vent plug up. Do not use in any other manner.

Bird 8940 Loads are intended for stationary or fixed use. The mounting brackets on front and rear faces have four mounting holes arranged in a 7" x 40-23/32" (177.8 x 1031.3 mm) rectangle. Use a screw with a 3/8" (9.5 mm) diameter max.

The following instructions are for mounting the unit to a suitable surface.

1. Place the unit on a flat surface.
2. Insert the bolts through the surface and the mounting slots.
3. Secure the bolts with nuts and lock washers.

Vent Plug

WARNING

The vent plug must be installed at all times when the unit is in operation or cooling.

Always check to ensure vent plug is installed prior to operation.

Failure to do so WILL result in damage to the equipment and endanger the operator's safety.

Before placing the unit into service, the solid shipping plug, P/N 2450-049, must be removed and replaced by the spring loaded vent plug, P/N 2450-094. The plugs are linked together by a short length of bead chain.

1. Locate the vent hole for the plug, located at the top near the front.
See [Figure 1 on page 1](#).
2. Remove the shipping plug.
3. Verify the O-Ring is installed on the vent plug.
4. Install the vent plug.

Thermoswitch

Bird 8940 Loads can be equipped with an optional interlock thermoswitch, P/N 8890-017. It is normally closed, opening at 226 °C (439 °F), with a rating of 10 A @ 120 VAC and 5 A @ 230 VAC.

A control thermoswitch, P/N 8892-333, is used to control the blower assembly. It is normally open, closing at 60 °C (140 °F), with a rating of 10 A @ 120 VAC and 5 A @ 230 VAC.

To install or replace a thermoswitch, follow these instructions:

1. Remove the vent plug.
2. Verify the O-Ring is installed on the shipping plug.
3. Install the shipping plug.

WARNING

The load weighs 236 lbs (107 kg), do not attempt to lift alone. Two or more people, or mechanical assistance, are required to lift the load. Injury may result from attempting to lift alone.

4. **For Interlock Thermoswitch:**

CAUTION

**Blocking should be used to support the load to avoid damage to the RF connector.
The RF connector extends from the front of the load.**

- a. Stand the unit on its front with the RF connector down.

NOTE

In this position there is no danger of the coolant pouring out through the socket plug hole.

- b. Remove the socket plug with a $\frac{9}{16}$ " hex wrench.

5. **For Control Thermoswitch:**

CAUTION

**Blocking should be used to support the load to avoid damage to the thermoswitch.
The thermoswitch extends from the back of the load.**

- a. Stand the unit on its back with the RF connector up.

NOTE

In this position there is no danger of the coolant pouring out through the socket plug hole.

- b. Remove the top socket plug with a $\frac{9}{16}$ " hex wrench.

NOTE

Do not contaminate the coolant with pipe sealing compound.

6. Sparingly apply pipe sealing compound to the external threads, only.
7. Install the thermoswitch in place of the plug. Torque to 40 +/-2 ft-lbs.
8. Lower the unit back onto its feet.
9. Check for coolant leaks upon completion.

WARNING

**The vent plug must be installed at all times when the unit is in operation or cooling.
Always check to ensure vent plug is installed prior to operation.**

Failure to do so WILL result in damage to the equipment and endanger the operator's safety.

10. Remove the shipping plug.
11. Verify the O-Ring is installed on the vent plug.
12. Install the vent plug.

Interlock Connection

If installed, connect the optional interlock thermoswitch to the interlock as follows (see [Figure 2](#)):

CAUTION

If installed, connect optional interlock before applying RF power.

1. Unscrew the larger knurled ring-nut (A) at the lower end of the coupling jack assembly.
2. Pull it off the thermoswitch jack (B).
3. Unscrew the small knurled cover fitting (C) from the base plug (D) of the connector to release the base.
4. Thread the interlock wires through the clamp (E) with the washers (F) inside and with its threaded fitting in place.
5. Service the interlock wires with short tips and put spaghetti sleeves over the wire ends if necessary.
6. Securely solder the interlock leads to the lugs (G) of the connector base.

NOTE

The ring-nut (A) must be in place over the base plug (D) with the knurled end facing out.

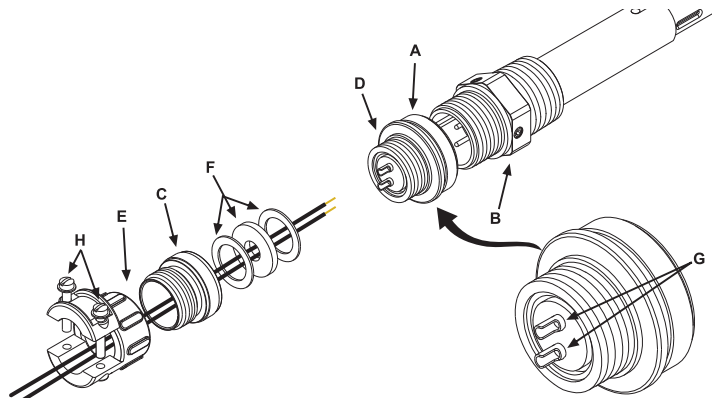
7. Screw on the cover fitting (C).
8. Fasten the cable clamp (E) in place.
9. Tighten both yoke screws (H).
10. Push the plug back on the thermoswitch
11. Tighten the nut (A).

NOTE

Do not attempt to operate the equipment without the interlock attached.

12. Connect the Thermoswitch wiring to the transmitter's interlock.

Figure 2 Thermoswitch Assembly



AC Power Connection

WARNING

Turn off AC power and RF power when attaching the power cable.

CAUTION

Check the local electrical code for proper AC hookup prior to operation of the unit. Make sure the neutral or return hookup is only used for that purpose.

The AC power supply required for this unit is 115/230 V, depending on the model, @ 50/60 Hz, 1 ϕ . The blower is equipped with an IEC 320 "cold" (65 °C) AC inlet.

Connecting RF Power

Before first using the load, perform the following steps.

1. Wipe all connectors and insulator surfaces on the transmission line face with a clean soft cloth.
2. Check the RF input connector for signs of wear, damage, or dirt.
3. Clean the connector if necessary. Use a self-drying, non-residue forming contact cleaner on the interior portions of the connector.
4. Check the input resistance of the load. Refer to "[RF Assembly Resistance Test](#)" on page 13 for details.
5. The RF transmission line can be attached using standard coaxial line coupling kits.

WARNING

Never attempt to connect or disconnect RF equipment from the transmission line while RF power is being applied. Leaking RF energy is a potential health hazard.

"QC" Connector Coupling — Use 50 ohm coaxial cable such as RG-218/U or -220/U (-17A or -19A), appropriate for the frequency and power level of operation. Use a cable connector which will mate with the one on the load.

WARNING

Never attempt to connect or disconnect RF equipment from the transmission line while RF power is being applied. Leaking RF energy is a potential health hazard.

WARNING

Do not touch the load during operation. During operation, load surfaces are extremely hot. Touching the load during or after operation may cause burns.

CAUTION

If installed, connect optional interlock before applying RF power.

Blower Controls

Bird 8940 Loads are equipped with a control switch and indicator light on the front of the blower, underneath the RF connector. The switch is labeled "MANUAL/AUTOMATIC". When the switch is set to MANUAL, the fans will run continuously. When set to AUTOMATIC, the fans will be turned on when the coolant reaches a preset temperature. The indicator light, labeled "AC ON", will turn on whenever the unit is connected to AC power.

Normal Operation

1. Check that the indicator light is on.
2. Set the switch to MANUAL momentarily to check that the fans are working properly, then set the switch back to AUTOMATIC.
3. Apply RF power.

Operation Under Abnormal Conditions

CAUTION

Maximum power is 3,750 W when the blower is not running. If the indicator light should turn off, immediately reduce RF power to less than 3,750 W.

If the indicator light turns off or the fans stop unexpectedly, immediately turn off RF power or reduce it to less than 3,750 W. Refer to "[Troubleshooting](#)" on page 10 to correct the problem. A properly connected interlock will prevent overload.

The load can be subjected to higher power levels for short intervals. If this is likely, make sure the interlock is properly connected to prevent damage to the load.

Shutdown

1. Turn off RF power at the source.
2. Wait approximately 15 minutes, or for the fans to stop running. This will allow the load to cool without causing heat stress.
3. Turn off the blower.

Emergency Shutdown

Turn off RF power at the source.

If the interlock thermoswitch is properly connected, RF power will be automatically turned off when the coolant temperature reaches an unsafe level.

This chapter covers routine maintenance, troubleshooting, specifications, and replacement parts for Bird 8940 Loads.

WARNING

Disconnect the unit from all power sources before servicing. The unit may be energized from multiple sources. The potential for electric shock exists.

WARNING

Never attempt to connect or disconnect RF equipment from the transmission line while RF power is being applied. Leaking RF energy is a potential health hazard.

Troubleshooting

The table below contains troubleshooting information for problems which can occur during normal operation. This manual cannot list all malfunctions that may occur, or their corrective actions. If a problem is not listed or is not corrected by the listed actions, notify a qualified service center.

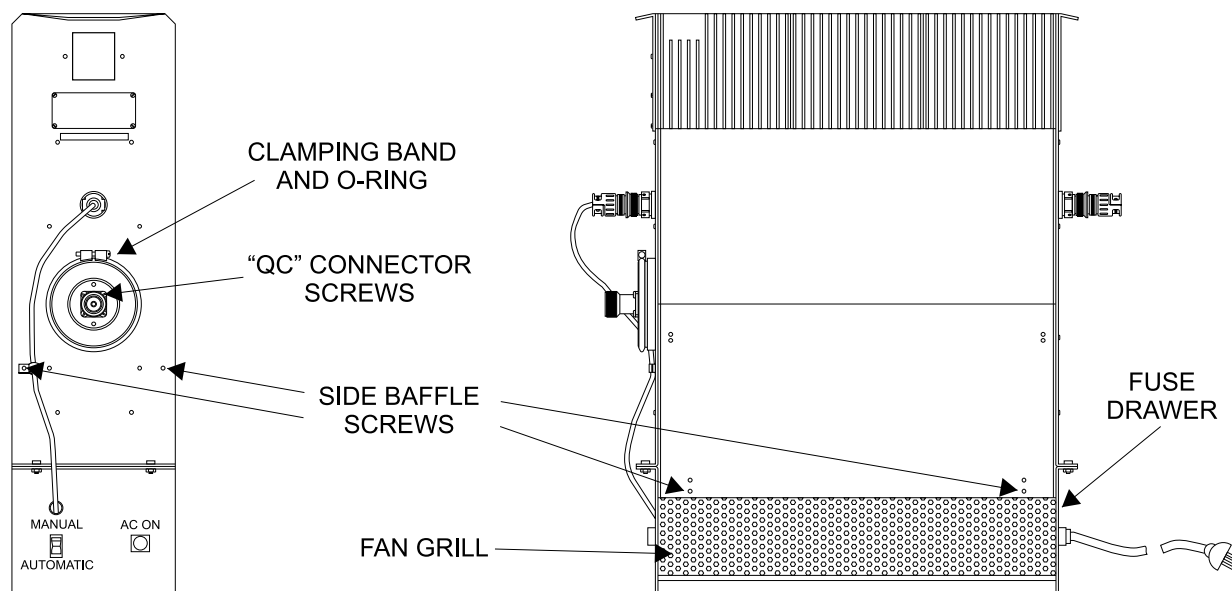
PROBLEM	POSSIBLE CAUSE	CORRECTION
No air flow from blowers; "BLOWER ON" light off	Unplugged power cable	Connect the power cable
	No AC power	Make sure AC power is properly connected and turned on
	Fuse burnout	Replace fuse after correcting the burnout cause (See " Fuse Replacement " on page 16)
No air flow from blowers; "BLOWER ON" light on	Fan obstructed by bent grill	Straighten the grill
	Fan motors overheated	Clean the grill and fan blades (See " Clean the Blower Assembly " on page 12)
	Fan motors burnt out	Replace fan (See " Fan Replacement " on page 18)
Air flow from blowers; "BLOWER ON" light off	Lamp burnout	Replace lamp (See " Indicator Light Replacement " on page 16)
Leaking coolant	Loose clamping band	Tighten the clamping band
	Defective or improperly installed O-ring	Replace the O-ring (See " Load Resistor Replacement " on page 15)
High or low DC resistance	Loose RF input connector	Tighten connector
	Faulty RF input connector	Replace connector (See " RF Connector Replacement " on page 15)
	Faulty resistor	Replace the resistor (See " Load Resistor Replacement " on page 15)

PROBLEM	POSSIBLE CAUSE	CORRECTION
Overheating radiator	RF power too high	Lower RF power (See " Specifications " on page 20 for maximum RF power)
	Coolant level too low	Check the coolant level. Add coolant if necessary (See " Inspect the Coolant " on page 13)
	Coolant degraded	Replace coolant (See " Inspect the Coolant " on page 13)
	Faulty control thermostwitch	Replace control thermostwitch (See " Thermostwitch " on page 5)
	Faulty resistor	Replace the load resistor (See " Load Resistor Replacement " on page 15)

Routine Maintenance

[Figure 3 on page 11](#) shows the location of components which may be referred to in this section.

Figure 3 Maintenance and Repair Locations



Inspect the Load

- Inspect the unit every six months.
 - a. Check for coolant leakage around the clamping band.
 - b. Check for coolant leakage around the thermostwitch.
 - c. Check for corrosion.

Clean the Load

- The outside surface of the unit should be wiped free of dust and dirt when necessary.
- Clean the cooling fins.

NOTE

Excessive dust on the cooling fins will interfere with heat dissipation.

- Clean the RF connector, both metallic and insulating surfaces, with a dry, non-residue forming solvent.

Clean the Blower Assembly

- The intake grills, fans, and inside of the baffles should be wiped free of dust and dirt when necessary.

When the blower assembly is installed, it will be necessary to partially disassemble the blower to clean the load's radiator fins.

WARNING

Disconnect the unit from all power sources before servicing. The unit may be energized from multiple sources. The potential for electric shock exists.

WARNING

Do not operate with side panel removed. Doing so could result in personal injury.

Radiator

To clean the radiator fins, partial disassembly of the load will be required. Follow the instructions below:

1. Unscrew the unpainted 10-32 x $\frac{3}{4}$ " Phillips head screws on the front and rear radiator faces, just below the RF connector.
2. Unscrew all six pairs of 10-32 x $\frac{5}{8}$ " Phillips head screws on the sides of the radiator, just above the fan grill.
3. Remove the side panels and clean the fins.
4. Replace the side panels and screw into place.

Fans

Follow these steps to clean the fans:

1. Remove the fan. See "[Fans](#)" on page 2.
2. Use a soft, damp cloth to remove dust from both sides of the fan blades.

CAUTION

Do not use a cleaning solution that will damage the plastic parts of the fan.

3. Replace the fan grill.

Inspect the Coolant

Coolant lifetime will vary greatly depending on the operating temperature.

- **Heavy Use (full RF power for long times, high ambient temperature, 50 Hz AC supply):**
Inspect the coolant every 500 hours.
- **Light Use (fraction of full power, low ambient temperature, 60 Hz AC supply):**
Inspect coolant every 2,000 hours.

NOTE

Correct any coolant leakage before inspection. (See ["Troubleshooting" on page 10](#))

To inspect the coolant:

WARNING

Disconnect the unit from all power sources before servicing. The unit may be energized from multiple sources. The potential for electric shock exists.

1. Remove the load resistor (Refer to ["Load Resistor Replacement" on page 15](#)).

CAUTION

Use only Bird coolant, P/N 5-1070, to prevent damage to the load.

- The coolant should be clear, with a faint yellow tinge, and have a slightly sweet smell.
 - If it is black with a burnt or acrid smell, drain it and add about 9.5 gal (36 L) of coolant.
2. With the load still on end, the coolant level should be 8 inches (203 mm) below the top of the resistor assembly mounting ring, at ambient temperature.
 3. Add coolant if necessary.
 4. Install the load resistor (Refer to ["Load Resistor Replacement" on page 15](#)).

RF Assembly Resistance Test

WARNING

Disconnect the unit from all power sources before servicing. The unit may be energized from multiple sources. The potential for electric shock exists.

NOTE

These tests are by no means a necessity to the operation of the load but merely guidelines for the users information.

Accurate measurement of the DC resistance between the inner and outer conductors of the RF input connector will provide a good check of the condition of the load resistor.

Checking the DC resistance is simply used to measure a change in the resistance over time. Tracking the DC resistance should start *before* the unit is first put into service. Perform the following steps and record the value for future comparison. The resistor should provide at least 5,000 hours of operation before requiring any additional service. DC resistance should be measured annually.

Preparation:

- Tools: Common hand tools.
- Ohmmeter with an accuracy of $\pm 1\%$ at 50 ohms (or use a resistance bridge).

- Use low resistance leads, preferably a short piece of 50 ohm coaxial cable fitted with an appropriate connector or alligator clips.
- Temperature of the load should be stabilized between 20°C to 25°C (68°F to 77°F).

DC Resistance Measurement

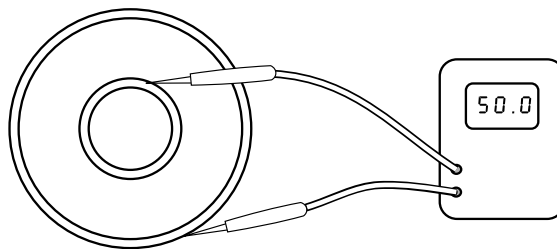
Never attempt to connect or disconnect RF equipment from the transmission line while RF power is being applied. Leaking RF energy is a potential health hazard.

NOTE

It is recommended that this resistance check be performed each time the load is to be used.

1. Turn off RF power and interlock circuitry before making any disconnections.
2. Disconnect the RF coaxial line.
3. Connect the multimeter test leads across the center and outer conductor of the load resistor. See [Figure 4](#).
4. Record the value of the resistance *before* the load is put into service. Compare subsequent values with the latest reading. If the values vary more than 1 ohm this could be an indication of a failing resistive element.

Figure 4 *Measuring DC Resistance*



Repair

[Figure 3 on page 11](#) shows the location of components which may be referred to in this section.

WARNING

Disconnect the unit from all power sources before servicing. The unit may be energized from multiple sources. The potential for electric shock exists.

RF Connector Replacement

The 8941-115SC13 has a Bird “QC” connector which allows easy changing of the RF connector. This does not disturb the coolant seal or affect the electrical continuity of the load. To change the connector:

- Remove the four screws at the corners of the RF connector.
- Pull the connector straight out.
- Push the new connector in. Make sure that the center pin on the connector is properly seated in the mating socket on the load.
- Replace the screws.

NOTE

If not using the 7/16 DIN connector normally supplied, frequency and power must be limited to the capabilities of the connector.

Load Resistor Replacement

To change the load resistor assembly:

1. Remove the vent plug.
2. Verify the O-Ring is installed on the shipping plug.
1. Install the shipping plug.

WARNING

The load weighs 236 lbs (107 kg), do not attempt to lift alone. Two or more people, or mechanical assistance, are required to lift the load. Injury may result from attempting to lift alone.

CAUTION

Blocking should be used to support the load to avoid damage to the interlock thermoswitch.

2. Stand the unit on its back with the RF connector end up. In this position there is no danger of the coolant pouring out through the socket plug hole.
3. Unscrew and remove the clamping band.
4. Lift the load resistor assembly out of the tank and allow any coolant to drip back into the tank.
5. Check the O-Ring.

NOTE

The O-Ring should be free of twists and positioned evenly around the flange of the resistor housing. If the O-ring shows signs of deterioration (e.g. is no longer pliable or has surface cracks) replace it.

6. Inspect the coolant, see "[Inspect the Coolant](#)" on page 13.
7. Install the entire load resistor assembly.

NOTE

The load resistor assembly cannot be further disassembled.

NOTE

When replacing the RF assembly, ensure that the end of the RF assembly fits into the support rod on the rear panel in the load. This rod supports the end of the resistor assembly when the load is horizontal.

8. Put the clamping band in place and tighten it.
9. Lower the unit back onto its feet.
10. Check all seals for signs of leaks.

WARNING

The vent plug must be installed at all times when the unit is in operation or cooling.

Always check to ensure vent plug is installed prior to operation.

Failure to do this could result in damage to the equipment and endanger the operator's safety.

11. Remove the shipping plug.
12. Verify the O-Ring is installed on the vent plug.
13. Install the vent plug.

Indicator Light Replacement

WARNING

Disconnect the unit from all power sources before servicing. The unit may be energized from multiple sources. The potential for electric shock exists.

1. Locate the indentation in the side of the clear plastic lens at the end of the indicator light.
2. Gently pry the lens off the indicator base.
3. Pry up and remove the clear back-up lens from the base.
4. Carefully grasp the end of the neon bulb with small pliers and pull it out of the indicator base.
5. Replace the neon bulb assembly.
6. Push it into the housing until it snaps into place.
7. Replace the back-up lens and the lens, snapping them into place.

Fuse Replacement

The fuse is located in the AC module on the back of the blower.

To replace the fuse:

WARNING

Disconnect the unit from all power sources before servicing. The unit may be energized from multiple sources. The potential for electric shock exists.

1. Correct the fuse burnout cause.

Fan Replacement

When ordering a replacement fan, be sure to specify the model, the fan part number, AC voltage, and fan position. The fan will be provided with lugs and leads of the right length for direct attachment to the terminal block.

NOTE

Different fans are used in the 115V and 230V loads. Also, the fan style depends on its position in the blower; A is in front with B, C, D, and E fans consecutively down the line towards the rear with E nearest the terminal block.

To replace a fan, follow these instructions:

WARNING

Disconnect the unit from all power sources before servicing. The unit may be energized from multiple sources. The potential for electric shock exists.

1. Remove the load and side panels from the blower assembly by:
 - a. Remove the (12) 10-32 x 5/8 Phillips truss head screws and lock washers that hold the blower side panels to the blower housing.
 - b. Remove the (4) 10-32 x 3/4 Phillips truss head screws and internal lock washers that hold the side panels to the front and rear panels.
 - c. Remove the side panels.
 - d. Loosen and remove the (4) 3/8" nut, bolt and washer sets that secure the load base flange to the top flanges of the blower assembly.
 - e. Unscrew and remove the thermoswitch cable from the thermoswitch on the front panel of the load.
 - f. Lift the load off the blower assembly.
2. Remove the (2) 10-32 x 1/2 Phillips truss head screws and internal lock washers that hold the support rod to the front and rear panels of the blower assembly near the flanges at the bottom.
3. Remove the support rod.
4. Remove the fan grill from the blower housing.
5. On the terminal block, remove the screws holding the leads of the defective fan.

NOTE

It may be necessary the cut the wire ties binding the fan wires to the harness and the side panels to trace and remove the wires.

6. Remove the (4) 10-32 x 5/8 socket head cap screws and lock washers that secure the fan to the fan panel.
7. Remove the fan.
8. Insert the replacement fan in the same position and orientation.
9. Replace and tighten the mounting screws.
10. Reconnect the fan leads to the terminal block terminals.
11. Replace the wire ties on the fan wires and cable harness.
12. Replace the fan grill and the support rod.
13. Connect the unit to AC power.
14. Set the fan control switch to "manual" to test the operation of the fans.
15. Remove power from the unit.
16. Reassemble the blower assembly to the load by reversing steps a thru e above.

Storage and Shipment

Storing the Load

1. Cover the load before storing to keep out dust and dirt.

NOTE

When storing the load it is not necessary to install the shipping plug.

2. Store in a dry, dust-free environment where the ambient temperature will remain between -40 and $+45$ °C (-40 to $+113$ °F).

Shipping the Load

The unit may be shipped with its dielectric coolant; however, do not ship the unit with its dielectric coolant if the unit has developed a leak. Drain the coolant first.

To ship the load, take the following precautions:

1. Remove the vent plug.
2. Verify the O-Ring is installed on the shipping plug.
3. Install the shipping plug.
4. Wrap the vent plugs with padding and tape them to the side of the load for protection.

NOTE

With the shipping plugs installed, it is not necessary to empty out the coolant.

5. Wrap the connector in padding.
6. Pack and brace the load in a sturdy wooden crate for shipment.

NOTE

All instruments returned for service must be shipped prepaid and to the attention of the Customer Service Group. See [Customer Service](#).

Customer Service

Any maintenance or service procedure beyond the scope of those in this chapter should be referred to a qualified service center.

If the unit needs to be returned for any reason, request an Return Material Authorization (RMA) through the Bird Technologies website. All instruments returned must be shipped prepaid and to the attention of the RMA number.

Bird Service Center

30303 Aurora Road
Cleveland (Solon), Ohio 44139-2794
Fax: (440) 248-5426
E-mail: bsc@birdrf.com

For the location of the Sales Office nearest you, visit our Web site at:

<http://www.birdrf.com>

Specifications

Frequency Range	DC – 20 MHz
Power Rating	15 kW continuous duty
Impedance, Nominal	50 ohms
VSWR	1.10 max
Connector	“QC” Type, Female 7/16 DIN normally supplied
AC Power	
–115	115 V +10, –6% @ 50/60 Hz ±3%
–230	230 V +10, –6% @ 50/60 Hz ±3%
AC Line Power Rating	460 W max
Fuse Rating	IEC (5 x 20 mm) Type T
115 VAC	6.3 A
230 VAC	3.15 A
Thermoswitch	
Interlock (Optional)	Normally closed. Opens at 226 °C (439 °F)
Fan Control	Normally open. Closes at 60 °C (140 °F)
Thermoswitch Rating	
115 VAC	10 A
230 VAC	5 A
Temperature, Operating	+5 to +40 °C (+41 to +104 °F)
Temperature, Storage	–40 to +45 °C (–40 to +113 °F)
Altitude [†]	1520 m (5000 ft.)
Humidity	95% non-condensing max
Cooling method	Oil dielectric and forced air convection
Dimensions	42”L x 9.5”W x 33 ³ / ₈ ”H (1067 x 241 x 847 mm)
Weight, Nominal	236 lb. (107 kg)
Finish	Black Powder Coat

† Derate RF power by 250 W for every 305 m (1,000 ft.) above 1,520 m (5,000 ft.), up to a maximum of 3,050 m (10,000 ft.).

Replacement Parts

Description	Qty	Part Number
RF Load Resistor	1	8941-117
Resistor O-Ring	1	5-230
Clamping Band Assembly	1	2430-055
Plugs		
Vent	2	2450-094
Shipping		2450-049
Interlock Thermoswitch	1	8890-017
Thermoswitch Body	1	8890-015
Thermoswitch Connector Jack	1	2450-018
Control Thermoswitch	1	8892-333
Thermoswitch Body	1	8892-334
Thermoswitch Connector Jack	1	2450-018
Coolant, 9.5 gal (36 L)	1	5-1070-3
Radiator Assembly	1	8921-002-2
Blower Assembly	1	
115 V		8941A101-3
230 V		8941A101-4
Blower Control Cable	1	8941-135-2
Blower Fan, 76 W	3	
Fan only, without leads		5B740-1
115 V		5B740-2
230 V		
With Leads		
115 V, (A) 1st		8941A131-1
115 V, (B) 2nd		8941A130-1
115 V, (C) 3rd		8941A127-1
115 V (D) 4th		8931A128-1
115 V (E) 5th		8931A129-1
230 V (D) 4th		8931A128-2
230 V (E) 5th		8931A129-2
230 V, (A) 1st		8941A131-2
230 V, (B) 2nd		8941A130-2
230 V, (C) 3rd		8941A127-2
Blower Base Grille Guard	1	8941A106-1
Side Panel Assembly	2	8941A103-1

Fuse 115 V, 5x20mm Type T, 6.3 A 230 V, 5x20mm Type T, 3.15A	1	5A2257-24
	2	5A2257-21
Neon Lamp 115 V 230 V	1	5A2409-1 5A2409-2
Switch, Toggle	1	5A2312
AC Line Supply Cable 115 V 230 V	1	Contact Bird Technologies for the correct power cord for your unit.

Available QC Connectors

Connector	Part Number
BNC-Female	4240-125
BNC-Male	4240-132
C-Female	4240-100
C-Male	4240-110
HN-Female	4240-268
HN-Male	4240-278
LC-Female	4240-031
LC-Male	4240-025
Open Term. # 10-32 Nut	4240-080
Mini UHF-Female	4240-346
UHF-Female	4240-050
UHF-Male	4240-179
1-5/8" EIA Fixed	4240-096
1-5/8" EIA Swivel	4240-208
7/8" EIA	4240-002
TNC-Female	4240-156
TNC-Male	4240-160
LT-Female	4240-018
LT-Male	4240-012
N-Female	4240-062
N-Male	4240-063
SC-Female	4240-090
SMA-Female	4240-336
SMA-Male	4240-334
7/16 Jack, IEC Type 169-4	4240-344
7/16 Plug, IEC Type 169-4	4240-363

Limited Warranty

All products manufactured by Seller are warranted to be free from defects in material and workmanship for a period of one (1) year, unless otherwise specified, from date of shipment and to conform to applicable specifications, drawings, blueprints and/or samples. Seller's sole obligation under these warranties shall be to issue credit, repair or replace any item or part thereof which is proved to be other than as warranted; no allowance shall be made for any labor charges of Buyer for replacement of parts, adjustment or repairs, or any other work, unless such charges are authorized in advance by Seller.

If Seller's products are claimed to be defective in material or workmanship or not to conform to specifications, drawings, blueprints and/or samples, Seller shall, upon prompt notice thereof, either examine the products where they are located or issue shipping instructions for return to Seller (transportation charges prepaid by Buyer). In the event any of our products are proved to be other than as warranted, transportation costs (cheapest way) to and from Seller's plant, will be borne by Seller and reimbursement or credit will be made for amounts so expended by Buyer. Every such claim for breach of these warranties shall be deemed to be waived by Buyer unless made in writing within ten days from the date of discovery of the defect.

The above warranties shall not extend to any products or parts thereof which have been subjected to any misuse or neglect, damaged by accident, rendered defective by reason of improper installation or by the performance of repairs or alterations outside of our plant, and shall not apply to any goods or parts thereof furnished by Buyer or acquired from others at Buyer's request and/or to Buyer's specifications. Routine (regularly required) calibration is not covered under this limited warranty. In addition, Seller's warranties do not extend to the failure of tubes, transistors, fuses and batteries, or to other equipment and parts manufactured by others except to the extent of the original manufacturer's warranty to Seller.

The obligations under the foregoing warranties are limited to the precise terms thereof. These warranties provide exclusive remedies, expressly in lieu of all other remedies including claims for special or consequential damages. SELLER NEITHER MAKES NOR ASSUMES ANY OTHER WARRANTY WHATSOEVER, WHETHER EXPRESS, STATUTORY, OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS, AND NO PERSON IS AUTHORIZED TO ASSUME FOR SELLER ANY OBLIGATION OR LIABILITY NOT STRICTLY IN ACCORDANCE WITH THE FOREGOING.

